

Listing of Claims

1-26. (Canceled)

27. (Cancelled)

28. (Cancelled)

29. (Currently amended) An article with a printed image thereon, said article being a member of the group consisting of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob, said article being comprised of:

a cover part comprised at least in part of a member formed of a flexible and indentable material;

an image film sheet of a flexible material of about 4.0 mils to about 12.0 mils bonded to said member, including the printed image on a first side thereof, the printed image being comprised of ink, said image film sheet further comprising a thin transparent laminate sheet directly bonded to and overlaying the printed image, the image film sheet with transparent laminate thin sheet being cut according to the contours of the printed image;

said image film sheet being in contact with said member at a second and opposite side of said first side;

~~said image sheet being bonded on said second side to said member by pressing said image sheet to said member to adhere said image sheet to said member;~~ and

said member having an indentation in a surface thereof, in which said image film sheet is received when bonded, said indentation having a depth at least as great as the thickness of said image sheet.

30. (Currently amended) The article set forth in Claim 29 wherein:

said image film sheet is formed of a flexible plastic material and said member is formed of a flexible and indentable plastic material.

31. (Currently amended) The article set forth in Claim 30 wherein:

said image film sheet is bonded to said member by pressing said image sheet to said member and applying RF energy to weld said image sheet to said member, whereby said second side of the image film sheet is welded to the said member.

32. (Currently amended) The article set forth in Claim 29 wherein:

said image film sheet includes an ink receptive coating thereon, on which the printed image is printed.

33. (Currently amended) The article set forth in Claim 32 including:

a textured surface of said image film sheet under said ink receptive coating.

34. (Cancelled)

35. (Currently amended) The article set forth in Claim 29 wherein:

said image film sheet is formed of polyvinyl chloride.

36. (Cancelled)

37. (Currently amended) An article with a printed image thereon, said article being a member of the group consisting of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob, said article further comprising:

a member formed of a flexible and indentable material and comprising at least a portion of a cover part of said article;

an image film sheet of a flexible material of about 4.0 mils to about 12.0 mils thick having first and second sides and cut according to contours of the printed image on the first side of the image film sheet and the printed image is comprised of ink and wherein the image film sheet further comprises a transparent laminate sheet overlaying the printed image and cut precisely according to the contours of the printed image;

an indentation in a surface of said member having a depth at least as great as the thickness of said image film sheet and an outline of substantially the same shape as the contour of the image film sheet; and

said image film sheet being permanently welded on said second side to said member within said indentation ~~by pressing said image sheet to said member and applying RF energy to weld said image sheet to said member.~~

38. (Currently amended) An article with a printed image thereon, said article being a member of the group consisting of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part comprising a flexible and indentable material and an image sheet of a flexible material having first and second sides and having the printed image on said first side of said image sheet, wherein said printed image is comprised of ink; and

wherein said image sheet further comprises a transparent laminate sheet bonded to and overlaying the printed image, the image sheet and transparent laminate sheet being cut precisely according to the contours of the printed image;

the cover part including a planar debossed indentation in a surface of said cover part; and

said image sheet being welded on said second side to said cover part by RF energy to weld said image sheet to said cover part at said indentation, wherein the planar indentation has a depth at least as great as the thickness of said image sheet so as to recess said image sheet in said member.

39. (Previously presented) The article set forth in claim 37, wherein said member and said image sheet are formed of plastic material.

40. (Previously presented) The article set forth in claim 37, wherein said image sheet is formed of flexible plastic material and said member is formed of flexible and indentable plastic material.

41. (Previously presented) The article of claim 40, wherein said flexible plastic material is comprised of polyvinyl chloride.

42. (Previously presented) The article of claim 37, wherein said image sheet is comprised of a substrate and ink receptive coating applied thereto.

43. (Cancelled)

44. (Cancelled)

45. (New) The article set forth in Claim 29 wherein:

the laminate sheet is a film about 4.0 mils thick.

46. (New) The article set forth in Claim 37 wherein:

the laminate sheet is a film about 4.0 mils thick.